Preparation and characterization of up-conversion materials with garnet structure in Al₂O₃-Y₂O₃-Yb₂O₃-Er₂O₃ system

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Recently, yttrium aluminum (YA) glasses have been extensively investigated, primarily for their potential as equivalent substitutes for commercially utilized yttrium aluminum garnet (YAG) materials in various optical applications. These materials, similarly to YAG doped with Er³+ ions, exhibit upconversion emission in the green and red spectral regions, rendering them suitable for applications in semiconductor lasers, lamps, and optical fibers [1]. The optical properties of Er³+-doped YA glasses can be enhanced by co-doping with Yb³+ ions, which serve as sensitizers [2]. Compared to crystalline aluminates, YA glasses demonstrate superior capacity for incorporating rare earth ions, higher infrared transparency, and excellent chemical and thermal stability. However, their high melting point and pronounced tendency to crystallize pose challenges for manufacturing. A more practical approach involves the preparation of glass microspheres via flame synthesis, followed by hot-press sintering to produce larger glass, glass-ceramic, or ceramic components [1].

In this study, six samples with YAG composition, substituted with 20, 25, and 30 mol.% Y₂O₃ for Yb₂O₃ and doped with 0.25 and 0.1 mol.% Er₂O₃, were fabricated into microspheres using a combination of the sol-gel Pechini method and flame synthesis. X-ray diffraction analysis confirmed the predominantly amorphous nature of the prepared systems, with amorphous phase contents ranging from 75 to 99 wt.%. Scanning electron microscopy (SEM) revealed that the majority of the microspheres exhibited spherical morphology. Differential scanning calorimetry (DSC) curves of all systems displayed one or two exothermic peaks in the temperature range of 918–939 °C, depending on the composition. These peaks correspond to the crystallization of YAM, YAP, and YAG phases within the samples. Photoluminescence (PL) spectra of the microspheres, measured at 378 nm excitation, exhibited characteristic Er³⁺ ion emissions in the green (520-570 nm) and red (650-700 nm) spectral regions, with the green emission being predominant. At 980 nm excitation, strong red emission was observed across all samples, with the highest intensities recorded in the samples with the greatest crystalline phase content (Yb20Er0.25 and Yb25Er0.10). These effects may be attributed to variations in the distribution of Yb3+ and Er3+ ions within the crystalline and amorphous matrices, as well as differences in the phonon energies of these matrices. Crystallized samples emitted radiation in the same spectral ranges but with reduced intensities. Calculated chromaticity parameters indicated emission in the yellow region for microspheres containing 30 mol.% Yb₂O₃, and blue and violet emissions for samples Yb₂0Er_{0.25} and Yb₂5Er_{0.10}. These findings suggest that luminescence properties of the microspheres can be tailored by controlling crystallization. The results highlight the potential of these materials as promising candidates for the development of lasers and optical devices.

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